



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

007201

647.7401
Job Sheet 187935



Part No: 647.7401

Job Qty: 1 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/21/18

Job Tracking No:

Due Date: 1/7/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/7/19	0.00	0.00	Start Up Stores/Pkg-1		DEC 21 2018
110	Packaging	1 pcs		1/7/19	0.00	0.00	Packaging1-1		DEC 21 2018
120	Small Fab	1 pcs		1/7/19	0.00	1.09	Small Fab-1		JAN 04 2019
130	QC	1 pcs		1/7/19	0.00	0.00	QC5		JAN 07 2019
140	Packaging	1 pcs		1/7/19	0.00	0.00	Packaging3-1		JAN 08 2019
150	QC21-SA	1 Ea		1/7/19	0.00	0.00	QC21		JAN 08 2019

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE
Descriptions: 598 exp. date: 10/20

140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3015	Blade	2 Ea (2 ea)	90-Start up Operation	5105905
647.7610	Upper Deflector	1 Ea (1 ea)	90-Start up Operation	5129080
647.7810	Bracket A	1 Ea (1 ea)	90-Start up Operation	5084599
647.7811	Bracket B	1 Ea (1 ea)	90-Start up Operation	514680
647.7812	Center Plate, Upper	1 Ea (1 ea)	90-Start up Operation	5032493
MS21042-3	Nut	3 Ea (3 ea)	90-Start up Operation	5108577
MS21042L08	Nut	13 Ea (13 ea)	90-Start up Operation	5104009
MS27039-08-19	Screw	6 Ea (6 ea)	90-Start up Operation	5104359
MS27039-08-23	Screw	7 Ea (7 ea)	90-Start up Operation	5031848
MS27039-1-19	Screw	3 Ea (3 ea)	90-Start up Operation	PM134131
NAS1149F0332P	Washer	6 Ea (6 ea)	90-Start up Operation	5130206
NAS1149FN832P	Washer	68 Ea (68 ea)	90-Start up Operation	5136368

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3015	2	71	0
	647.7610	1	10	0
	647.7810	1	43	0
	647.7811	1	44	0
	647.7812	1	2	0
	MS21042-3	3	131	0
	MS21042L08	13	1,602	0

DART
AEROSPACE

Container No: S140077



Part: 647.7401

Job No: 187935

Serial No/ Batch: S140077

Revision:
Inspector:
Exp Date:
Instructions:

Date: 12/21/18

Dart Aerospace Ltd.
1270 Abadeen Street
Hemel Hempstead, HX 16A 1K7
Hemel Hempstead, HX 16A 1K7
CLANADA 513 632-5200
Tel: sales@dartaero.com
Email: sales@dartaero.com
www.dartaerospace.com

MS27039-08-19	6	1,070	0
MS27039-08-23	7	15	0
MS27039-1-19	3	280	0
NAS1149F0332P	6	2,654	0
NAS1149FN832P	68	2,343	0

Part Specifications

Specifications could not be found.

Plex 12/21/18 11:31 AM Dart.lajeunesse.marie